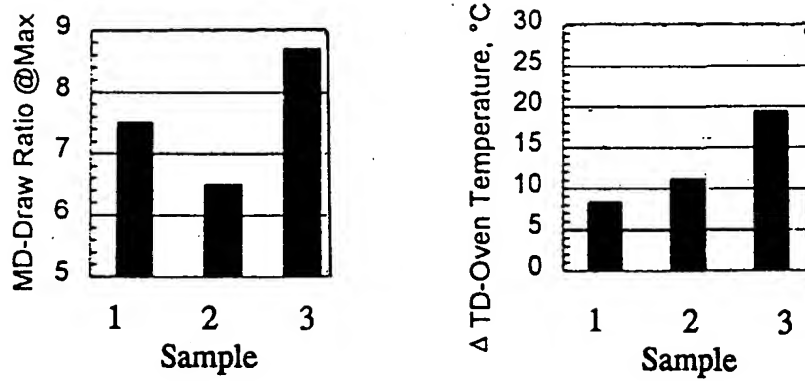


Figure 1: Tenter Orientation Process



**Figure 2 - MDO Draw Ratios and  
Difference in TDO Oven Temperatures  
from Standard Temperatures in Table 1 and  
Lowest Temperature Reached before Web Breakage**